Transition plan to the revised automotive QMS
By when do organizations have to transition?

- All organizations currently certified to ISO/TS16949:2009 shall successfully transition by 14th September 2018.
What is the transition process?

• The transition process includes the following steps;
  1. transition audit
  2. nonconformity management
  3. certificate decision
  4. certificate issuance.

• Organizations currently certified to ISO/TS16949:2009 have two options by which to transition.

• Option 1 – transition within their current ISO/TS16949:2009 audit cycle i.e. at the next planned surveillance or recertification audit.
At next planned surveillance audit

At next planned recertification audit
What is the transition process?

- Option 2 – transition at anytime i.e. outside the normal surveillance and recertification audit cycle.

- The transition audit shall be completed prior to the Recertification audit timing.

- Where organizations select option 2, certification bodies do not need to obtain waivers from their relevant IATF reporting Oversight Office to conduct the transition audit outside their current audit cycle.
Option 2 diagram

Outside the normal surveillance cycle

- Initial
- Surveillance
- Surveillance
- Recertification

Early recertification audit
What is the duration of the transition audit?

- The transition audit shall be conducted according to the revised automotive QMS standard.
- The IATF database will be modified to allow certification bodies to enter the audit as a transition audit.
- The transition audit shall be the duration of a recertification audit, plus an additional 0.5 – 1 day on site.
- The certification body shall determine, based on knowledge and experience of the organization, the duration of the additional on site time; records of the justification shall be maintained.
What is the purpose of the additional time?

- The additional on site time is to provide the certification body time to review the changes made by the organization to their quality management system to incorporate both ISO9001:2015 and the revised automotive requirements.

- The additional on site time shall be at the start of the transition audit.
Successful completion of the transition process.

- Upon successful completion of the transition process the organization shall be issued a new certificate with a three (3) year minus one (1) day validity period.

- A new certificate and audit cycle shall then commence.
Upgrade from ISO9001:2015 to the revised automotive QMS

• The initial stage 2 audit days may be reduced by no more than 30% of the audit days as defined within the Rules for Achieving and Maintaining IATF Recognition.

• The initial audit shall also include an additional 0.5 – 1 day on site.
Upgrade from ISO9001:2015 to the revised automotive QMS

• If the scope is expanded, the audit day reduction shall not be applied and 100% of the required audit days for the initial audit shall be applied as defined within the Rules for Achieving and Maintaining IATF Recognition.

• The certification body shall be the same for the existing ISO900:2015 certification and the revised automotive QMS standard. In situations where an ISO9001:2015 certified client transfers to a new certification body, at least one (1) surveillance audit shall be performed to ISO9001:2015 by the new certification body before the upgrade audit to the revised automotive QMS standard is performed.